Table 1: English Consonants (Developed by Ana Paula G. Mumy, M.S., CCC-SLP)				
Letter & Phonetic Symbol	Voiced or Hard	Voiceless or Soft	Variations	
B - /b/	<u>baby</u> , cri <u>b</u> , tu <u>be</u> , ca <u>bb</u> age, cu <u>pb</u> oard	-	-	
C - /k/ or /s/	-	<u>cake</u> , <u>c</u> ome, a <u>cc</u> ount, bis <u>cu</u> it, lo <u>ck</u> , <u>ch</u> aracter, a <u>che</u>	c ell, c ity, la c y	
D - /d/, /r/, or /?/	<u>d</u> a <u>d</u> , can <u>d</u> y, fa <u>de,</u> o <u>dd,</u> mail <u>ed</u> , cou <u>ld</u>	-	la <u>d</u> y, Flori <u>d</u> a, me <u>d</u> al, lou <u>d</u> er, sa <u>dd</u> le gar <u>d</u> en, par <u>d</u> on, hi <u>dd</u> en	
F - /f/	-	<u>f</u> ood, kni <u>fe</u> , <u>ph</u> one, cu <u>ff</u> , rou <u>gh</u> , ca <u>lf</u>	-	
G - /g/	game, go, gum, guest, ghost, aghast, again, egg, analogue	-	-	
H - /h/	<u>h</u> ouse, be <u>h</u> ind, <u>wh</u> o	-	-	
J - /dʒ/ or /ʒ/	job, gem, agitate, exaggerate, carriage, graduate, soldier, judgment, lodge, adjective	-	mira <u>ge,</u> vi <u>s</u> ion, mea <u>s</u> ure	
K - /k/	-	<u>k</u> arao <u>k</u> e, stea <u>k</u> , ta <u>lk</u>	-	
L - /l/, /ł/ or /ɔl/	like, alive, llama, yellow, valley	-	mi <u>l</u> k, hi <u>ll,</u> be <u>ll</u> nav <u>al</u> , lab <u>el</u> , stab <u>le</u> , f <u>ull</u>	
M - /m/	my, amount, swim, dome, hammer, lamb, hymn, paradigm, salmon	-	-	
N - /n/ or /ŋ/	no, animal, soon, lane, spinner, hunter, knife, gnat, reign, mnemonic, pneumonia	-	thi <u>ng</u> , lo <u>ng</u> , i <u>n</u> k, a <u>n</u> chor, u <u>n</u> cle	
P - /p/	-	p an, o p era, ho p , ro pe , sna pp er, she ph erd	-	
Q - /kw/ or /k/	-	<u>qu</u> ick, earth <u>qu</u> ake, <u>ch</u> oir, a <u>cqu</u> it	pla que	
R - /r/ or /ə ⁻ /	red, very, door, before, tomorrow, rhythm, write, corps	-	sug <u>ar</u> , mann <u>er,</u> st <u>ir</u> , hon <u>or</u> , f <u>ur</u>	

Table 1: English Consonants (cont'd)					
Letter & Phonetic Symbol	Voiced	Voiceless	Variations		
S - /s/	-	<u>s</u> ee, bu <u>s</u> , le <u>ss</u> on, me <u>ss</u> , ba <u>se</u> , <u>c</u> ircle, la <u>ce</u> , <u>sc</u> ene, <u>ps</u> alm	-		
T - /t/, /r/, or /?/	-	<u>t</u> en, af <u>t</u> er, ba <u>t</u> , ra <u>te</u> , <u>tw</u> o, walk <u>ed</u> , dou <u>bt</u>	beau <u>t</u> y, au <u>t</u> o, hospi <u>t</u> al, wa <u>t</u> er, le <u>tt</u> er, ba <u>tt</u> le ea <u>t</u> en, ki <u>tt</u> en, cotton		
V - /v/	voice, never, believe, o <u>f</u>	-	-		
W - /w/ or /м/	water, highway, one, once, guava	-	<u>wh</u> en, <u>wh</u> ich		
X - /gz/ or /ks/	e <u>x</u> act, e <u>x</u> it	expect, foxes, ax	-		
Y - /j/	<u>v</u> es, be <u>v</u> ond, hallelu j ah	-	sometimes a vowel		
Z - /z/	zoo, buzz, amaze, easy, dessert, noise, toys, czar, xylophone	-	-		
	Other Consonal	nt Digraphs			
Letter & Phonetic Symbol	Voiced	Voiceless	Variations		
TH - $/\eth$ / or $/\theta$ /	<u>th</u> e, o <u>th</u> er, smoo <u>th</u> , ba <u>the</u>	<u>th</u> in, any <u>th</u> ing, ma <u>th</u>	-		
CH - /tʃ/	-	<u>c</u> ello, <u>ch</u> ur <u>ch</u> , tea <u>ch</u> er, na <u>t</u> ure, ques <u>t</u> ion, ca <u>tch</u> , ni <u>che</u>	-		
SH - /ʃ/	-	ship, washer, fish, sure, nauseous, pension, tissue, conscience, special, ocean, machine, nation	-		
Consonant Blends					
With "l"	<u>bl</u> ack, <u>cl</u> ean, <u>fl</u> ower, <u>gl</u> ass, <u>pl</u> ate, <u>sl</u> ed, e <u>lf</u> , mi <u>lk</u> , he <u>lp</u> , qui <u>lt</u>				
With "r"	<u>br</u> ick, <u>cr</u> ib, <u>dr</u> um, <u>fr</u> og, <u>gr</u> ass, <u>pr</u> int, <u>tr</u> uck				
With "s"	<u>sc</u> an, <u>skip</u> , <u>small</u> , <u>snail</u> , <u>spin</u> , <u>step</u> , <u>swim</u> , <u>scrub</u> , <u>splash</u> , <u>spring</u> , <u>strap</u> , <u>square</u> , de <u>sk</u> , ga <u>sp</u> , ve <u>st</u>				
With "w"	<u>dw</u> ell, <u>tw</u> in, <u>sw</u> ell				
With "m" or "n"	ju <u>mp,</u> ha <u>nd</u> , dri <u>nk</u> , si <u>ng</u>				
With "t"	fa <u>ct</u> , gi <u>ft</u> , hu <u>nt</u> , we <u>pt</u> , te <u>xt</u>				