

<p>deer</p> 	<p>dear</p> 	<p>scene</p> 	<p>seen</p> 
<p>knead</p> 	<p>need</p> 	<p>steal</p> 	<p>steel</p> 
<p>steak</p> 	<p>stake</p> 	<p>break</p> 	<p>brake</p> 
<p>toe</p> 	<p>tow</p> 	<p>wood</p> 	<p>would</p> 
<p>tail</p> 	<p>tale</p> 	<p>read</p> 	<p>reed</p> 

by Shari Borger, SLP, Andover, KS
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